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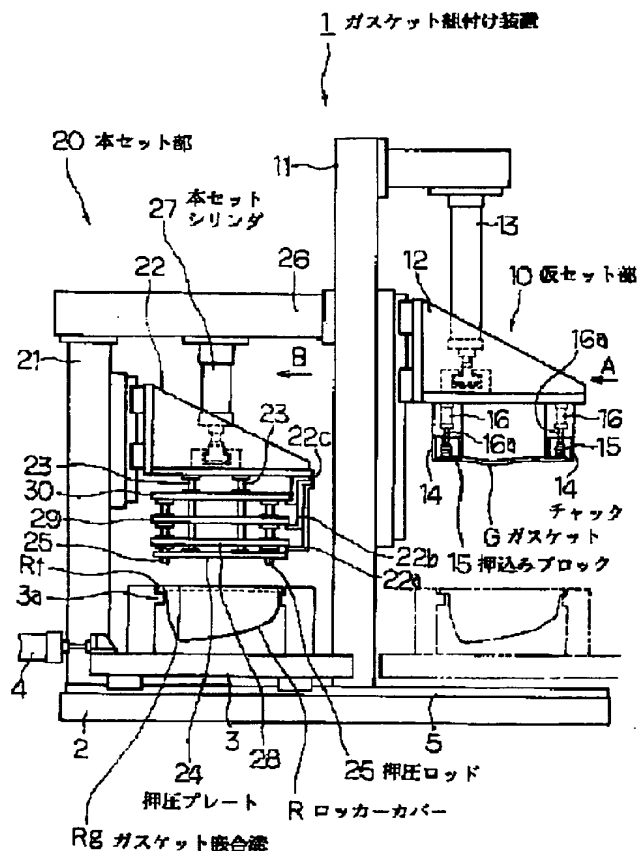
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APPLICANT : NISSAN MOTOR CO LTD;

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TITLE : GASKET ASSEMBLING DEVICE



ABSTRACT : PURPOSE: To provide a gasket assembling device to be operated automatically and capable of performing gasket assembling irrespective of the skill and experience for work of a worker and without imposing any big load on the worker.

CONSTITUTION: A gasket assembling device is provided with a temporary setting part 10 having a chuck 14 for holding a gasket G in a workpiece assembling form adjusting the positions of the gasket G and a gasket fitting groove Rg and a pressing-in block 15 for pressing-in the gasket G in the plural spots of the gasket fitting groove Rg. It is further provided with a real setting part 20 having a pressing plate 24 placed opposed to the rough whole of the temporary set gasket G, a plural pieces of pressing rods 25 projecting being elastically pressed in a locker cover direction Gh from therefrom immersibly and placed opposed to parts of the bolt inserting holes Gh of the gaskets G and parts between the bolt inserting holes and a real setting cylinder 27 for pressing and separating the pressing plate 24, the pressing rods 25 and the gaskets G.

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